

Work Order ID 69381

Tuesday, May 10, 2011 1:30:53 PM

FRIDAY



Page 1

Item ID: D350-766-021

Accept



Setup Start



Revision ID:

Stop



Item Name: Interior Protector (Aft Baggage Protector)

Start Date: 5/10/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 5/11/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

IIN-D350-766

C

100

0.00



DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D350-766-021 CHG001

S 11/5/12

J for CL 11-5-11

11

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

11/5/12

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

S 11/5/12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 69381

Tuesday, May 10, 2011 1:30:53 PM



Page 2

Item ID: D350-766-021

Accept



Setup Start



Revision ID:

Stop



Item Name: Interior Protector (Aft Baggage Protector)

Start Date: 5/10/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 5/11/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00



Packaging

Memo

0.00

Identify and pack for shipping as per PPP D350-766-021

Location:

PPP Rev:

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

MF

4-05-12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Tuesday, May 10, 2011 1:30:59 PM

Page 1

Work Order ID: 69381

Parent Item: D350-766-021

Parent Item Name: Interior Protector (Aft Baggage Protector)







Start Date: 5/10/2011

Required Date: 5/11/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3889-041  Panel, Floor		Manufactured	No			110	Each	0.0000	1	1			
D3890-041  Panel, Side		Manufactured	No			110	Each	0.0000	1	1			
D3891-041  Panel, Fwd LH		Manufactured	No			110	Each	1.0000	1	1			
<div> <div>Location</div> <div>Loc Qty</div> <div>Loc Code</div> </div>													
D3891-042  Panel, Fwd RH		Manufactured	No		ST251B 63085	110	Each	0.0000	1	1			
D3944-1  Placard		Manufactured	No			110	Each	14.0000	1	1			
<div> <div>Location</div> <div>Loc Qty</div> <div>Loc Code</div> </div>													
D3945-041  Bracket		Manufactured	No		ST095 50785	110	Each	4.0000	4	4			
<div> <div>Location</div> <div>Loc Qty</div> <div>Loc Code</div> </div>													
					ST095 50786								

4

B69370

69371

B69372

7

B69373

11/5/12

4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Tuesday, May 10, 2011 1:30:59 PM

Page 2

Work Order ID: 69381

Parent Item: D350-766-021

Parent Item Name: Interior Protector (Aft Baggage Protector)

Start Date: 5/10/2011

Required Date: 5/11/2011

Start Qty: 1.00

Required Qty: 1.00

D3948-041

Manufactured No

110

Each

4.0000

3

3



Plate, Anchor

Location

Loc Qty

Loc Code

ST139

4

63179

4

AN525-10R7

Purchased

No

110

Each

318.0000

14

14



Screw

Location

Loc Qty

Loc Code

ST325

318

115016

18

115371

200

116737

100

AN525-10R9

Purchased

No

110

Each

45.0000

4

4



Screw

Location

Loc Qty

Loc Code

ST325

45

110023

45

CCR264SS3-2

Purchased

No

110

Each

250.0000

8

8



Rivet, Cherry

Location

Loc Qty

Loc Code

ST311

250

106578

100

108738

50

112314

100

Tuesday, May 10, 2011 1:31:00 PM

Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Tuesday, May 10, 2011 1:31:00 PM

Page 3

Work Order ID: 69381

Parent Item: D350-766-021

Parent Item Name: Interior Protector (Aft Baggage Protector)

Start Date: 5/10/2011

Required Date: 5/11/2011

Start Qty: 1.00

Required Qty: 1.00

CR3213-4-02

Purchased

No

110

Each

92.0000



CHERRY RIVET

Location

Loc Qty

Loc Code

ST312

92

116022

92

110

Each

475.0000

CR3523-4-02

Purchased

No



RIVET

Location

Loc Qty

Loc Code

ST312

300

116915

200

117291

100

ST313

175

116391

100

116893

75

110

Each

245.0000

CR3523-4-03

Purchased

No



RIVET

Location

Loc Qty

Loc Code

ST313

245

112991

145

116373

100

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Page 4

Tuesday, May 10, 2011 1:31:00 PM

Work Order ID: 69381



Parent Item: D350-766-021



Parent Item Name: Interior Protector (Aft Baggage Protector)

Start Date: 5/10/2011

Required Date: 5/11/2011

Start Qty: 1.00

Required Qty: 1.00

MS21059L3

Purchased

No

110

Each

134.0000

4

4



Nut Plate



11/5/11

Location

Loc Qty

Loc Code

ST301

128

117423

28

117505

100

ST302

6

116706

6

D3948-043

Manufactured

No

110

Each

0.0000

4

4



Plate, Anchor



B69 376 11/5/11

Tuesday, May 10, 2011 1:31:00 PM

Shop Packet Print

Page 4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

4.0 WEIGHT AND BALANCE

The following is the weight increase associated with the Interior Trim Kits. Be sure to subtract the weight of any parts removed.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-766-011 Interior Trim Kit (Aft Bulkhead Trim Kit)	13.2 lb 6.0 kg	0 in 0 m	0 in-lb 0 m-kg	113 in 2.87 m	1492 in-lb 17.2 m-kg
D350-766-013 Interior Trim Kit (Ceiling Trim Kit)	11.0 lb 5.0 kg	0 in 0 m	0 in-lb 0 m-kg	91 in 2.31 m	1001 in-lb 11.6 m-kg
D350-766-015 Interior Trim Kit (Canopy Post Trim Kit)	5.2 lb 2.4 kg	0 in 0 m	0 in-lb 0 m-kg	42 in 1.07 m	218 in-lb 2.6 m-kg
D350-766-021 Interior Protector Kit (Aft Baggage Protector Kit)	14.3 lb 6.5 kg	2.77 in 0.07 m	39.6 in-kg 0.46 m-kg	168 in 4.27 m	2402 in-lb 27.8 m-kg

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -021	Part Number	Description
X				D350-766-011	INTERIOR TRIM KIT (AFT BULKHEAD TRIM KIT)
	X			D350-766-013	INTERIOR TRIM KIT (CEILING TRIM KIT)
		X		D350-766-015	INTERIOR TRIM KIT (CANOPY POST TRIM KIT)
			X	D350-766-021	INTERIOR PROTECTOR KIT (AFT BAGGAGE PROTECTOR KIT)
1				D3655-1	PANEL
1				D3655-3	PANEL
	1			D3656-1	PANEL
	1			D3656-3	PANEL
			1	D3889-041	PANEL, FLOOR
			1	D3890-041	PANEL, WALL
			1	D3891-041	PANEL, FWD LH
			1	D3891-042	PANEL, FWD RH
			1	D3944-1	PLACARD
			4	D3945-041	BRACKET
		1		D3946-1	PANEL, CENTER POST
		1		D3947-1	PANEL, UPPER LH POST
		1		D3947-2	PANEL, UPPER RH POST
		1		D3947-3	PANEL, LOWER LH POST
		1		D3947-4	PANEL, LOWER RH POST
			3	D3948-041	PLATE, ANCHOR
			4	D3948-043	PLATE, ANCHOR
			14	AN525-10R7	SCREW
			4	AN525-10R9	SCREW
2				AN526-1032R12	SCREW
2				AN526-1032R20	SCREW
	15			AN526-1032R9	SCREW
			8	CCR264SS3-2	RIVET
	30			CCR264SS3-3	RIVET
8				CCR274SS3-4	RIVET
			8	CR3213-4-02	RIVET (OR M7885/2-4-02)
			12	CR3523-4-02	RIVET (OR M7885/4-4-02)
			16	CR3523-4-03	RIVET (OR M7885/4-4-03)
4	15		4	MS21059L3	NUTPLATE (OR MS21059-3)

• COPYRIGHT © 2008 BY DART AEROSPACE LTD. •
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: C
Date: 09.06.08

